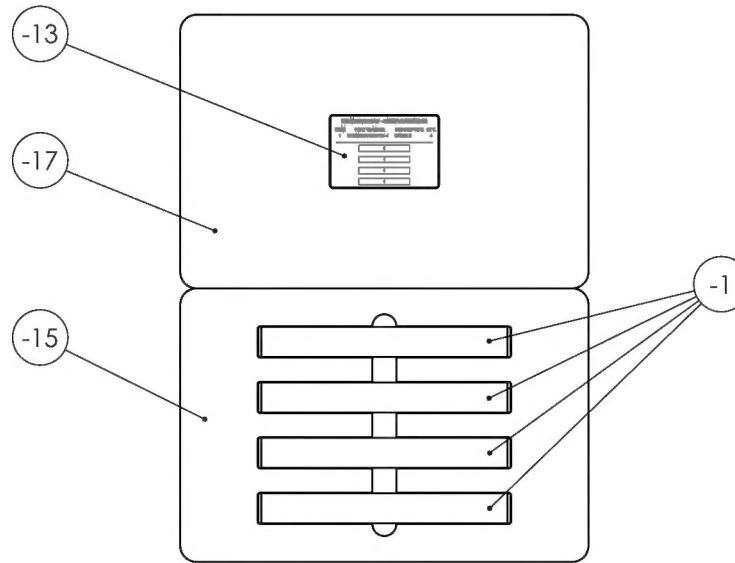


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	1/4/2016	SM	



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	4	HANDLE ASSEMBLY			2
	1		-3		HANDLE	6061		3
	2		-5		PLUG	6061		4
	2		-7		HANDLE LEG	6061		5
	1		-9		BASE	WHITE DELRIN		6
	2		-11		BOLT	4140/4142		7
			-13	1	CONTENTS PLACARD	PLASTIC		8
		B/O	-15	1	BOTTOM FOAM	Y20, BLACK	4.25 X 11.40 X 17.00 I.R. SPECIALTY	9
		B/O	-17	1	TOP FOAM	Y20, BLACK	1.73 X 11.40 X 17.00 I.R. SPECIALTY	10
	2	B/O	-19		SOCKET HEAD CAP SCREW	S.S.	M8 X 1.25 X 75mm (MCMASTER-CARR #92290A459)	2
	2	B/O	-21		HEX NUT	STEEL	M8 X 1.25 (MCMASTER-CARR #90591A161)	2
	2	B/O	-23		WASHER	STEEL	M8 (MCMASTER-CARR #91166A270)	2
	2	B/O	-25		HELICAL INSERT	S.S.	M8 X 1.25 X 20mm (MCMASTER-CARR #91732A787)	2
		B/O	-27	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S
	ASSY -1							

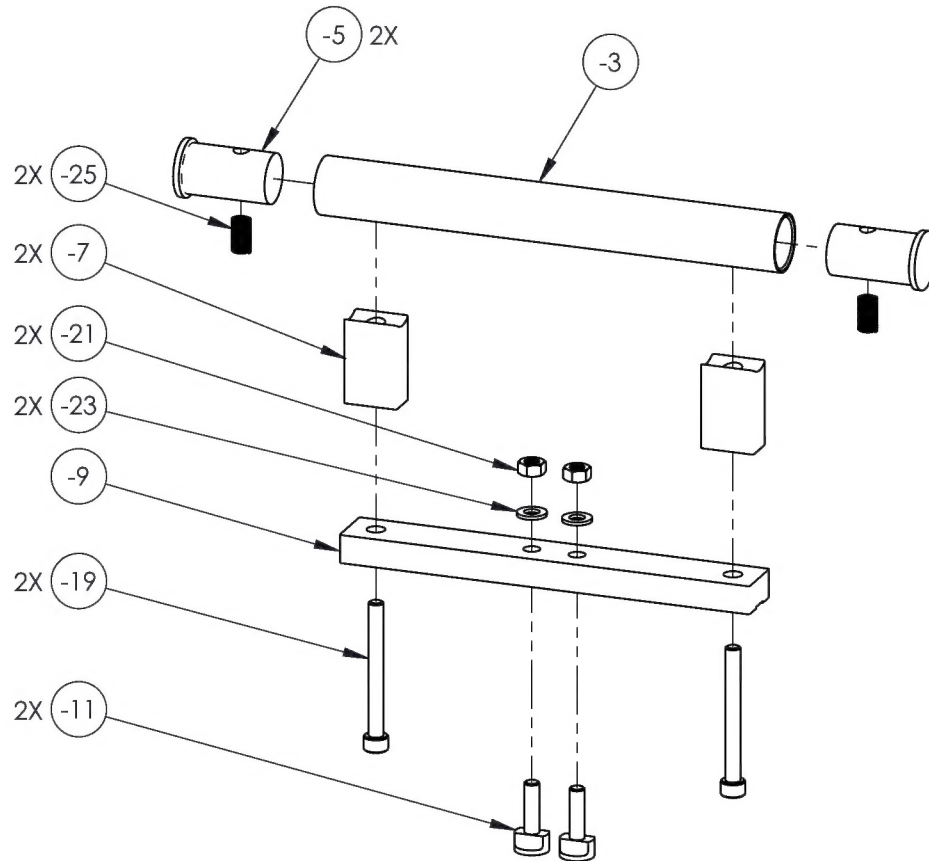
NOTE:
REF. AIRBUS T/N: M533V5000101.



TITLE		CABIN DECK HANDLE	
DWG NO.		RBEM533V5000101	
REV		1	
MAT'L		UNLESS OTHERWISE SPECIFIED	
TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± .5°	
DRAWN BY:		DUERFELDT	
CHECKED:		MACKOVJAK	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT	
SCALE		1:8	
DATE		12/10/2015	
SHEET		1 OF 10	

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				APPROVED



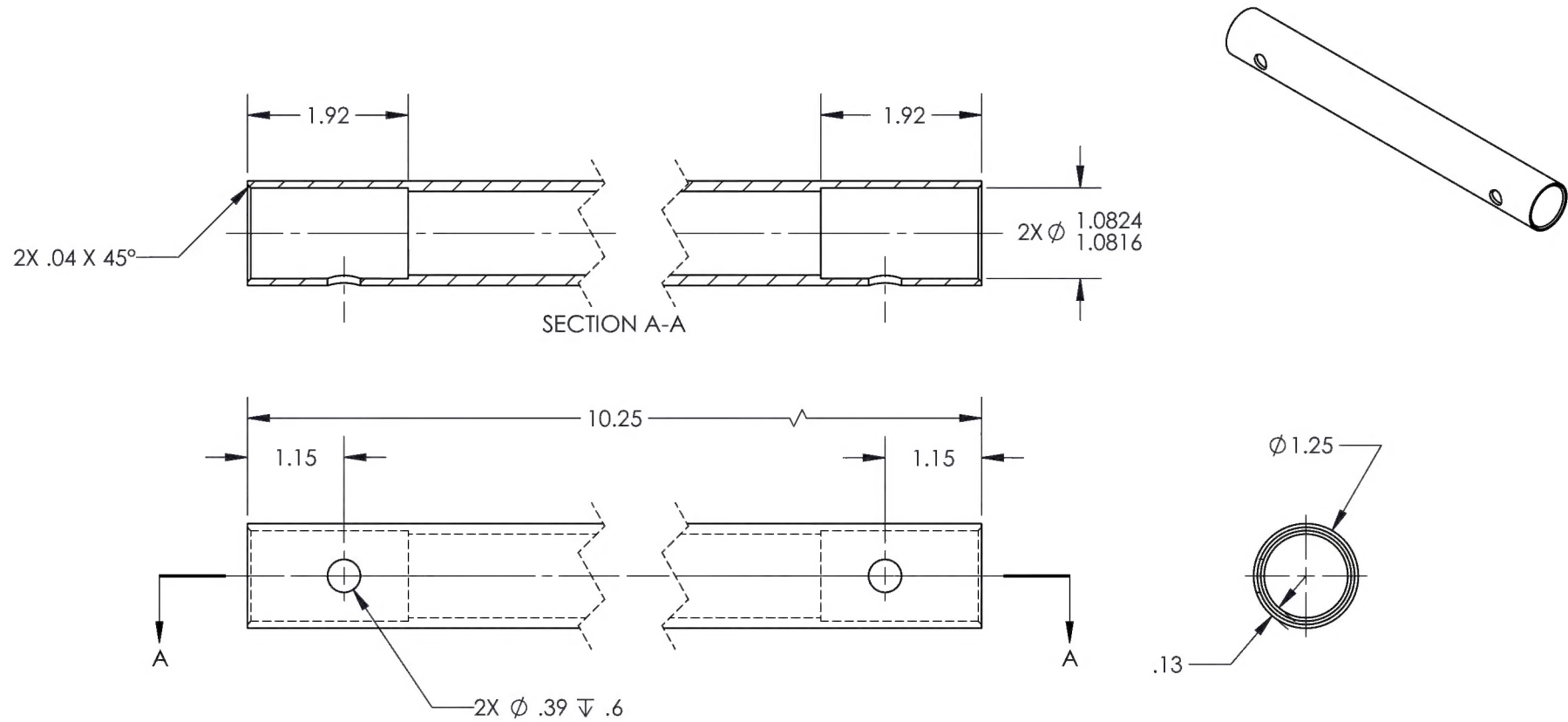
(1)

HANDLE ASSEMBLY

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-1	REV 1
MAT'L REAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
TREAT FINISH	
SPEC	
DRAWN BY: DUERFELDT	
CHECKED: MACKOVJAK	USED ON MODEL H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:4	DATE 12/10/2015
SHEET 2 OF 10	

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				APPROVED

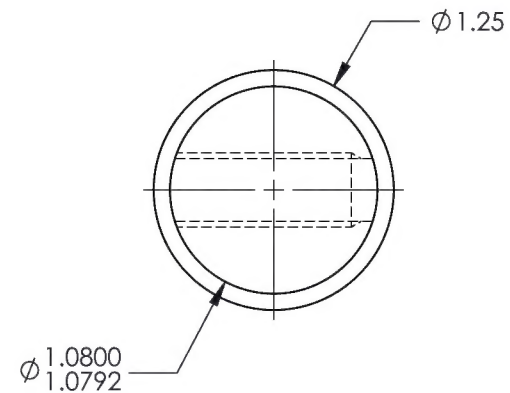
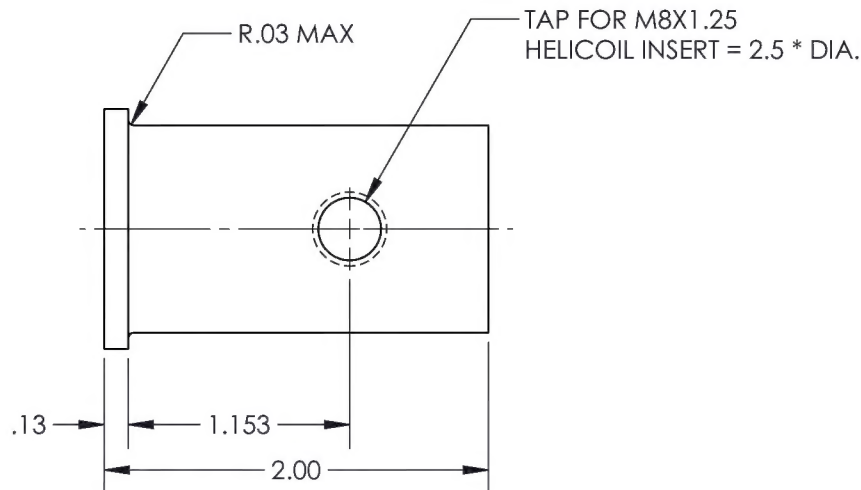
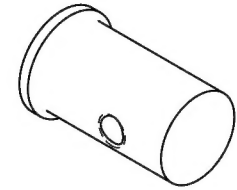


DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-3	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 12/10/2015
	SHEET 3 OF 10

(-3)
HANDLE

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



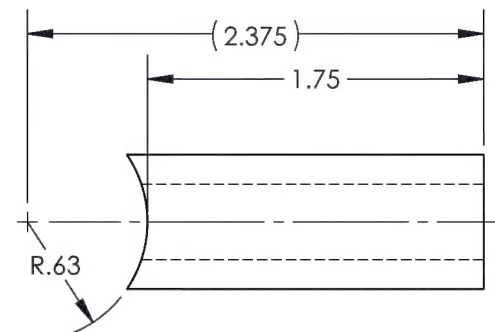
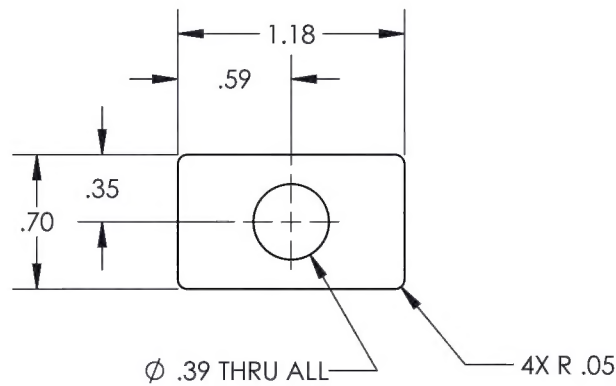
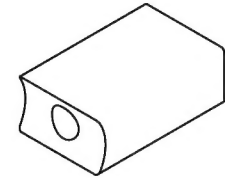
(-5)

PLUG

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-5	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125✓
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:1	DATE 12/10/2015
	SHEET 4 OF 10

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				APPROVED

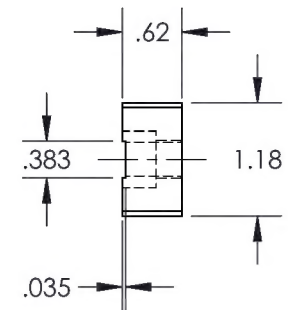
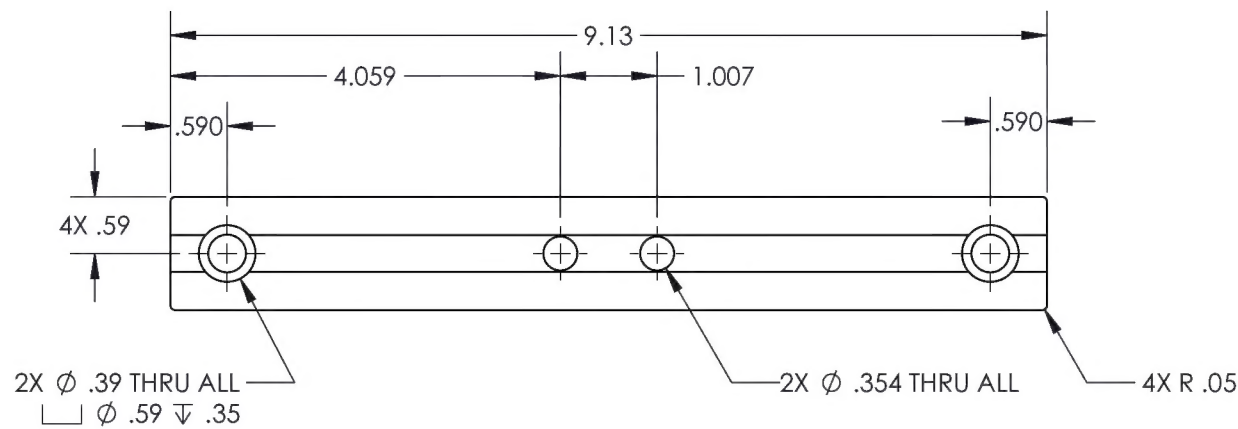
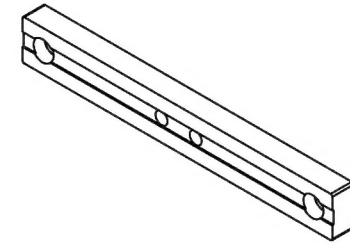


(-7)
HANDLE LEG

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-7	REV 1
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS II	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125/✓
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 12/10/2015	USED ON MODEL
SHEET 5 OF 10	H175

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REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



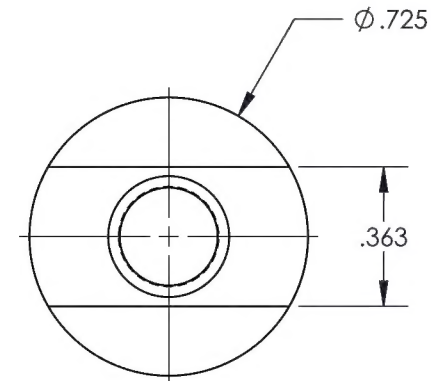
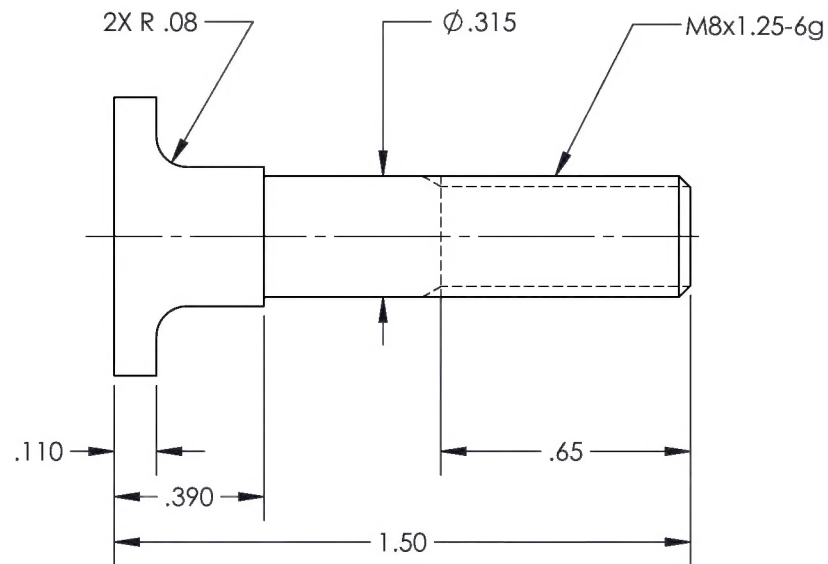
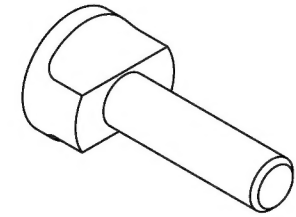
(-9)

BASE

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-9	REV 1
MAT'L WHITE DELRIN	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:2	DATE 12/10/2015
	SHEET 6 OF 10

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				APPROVED



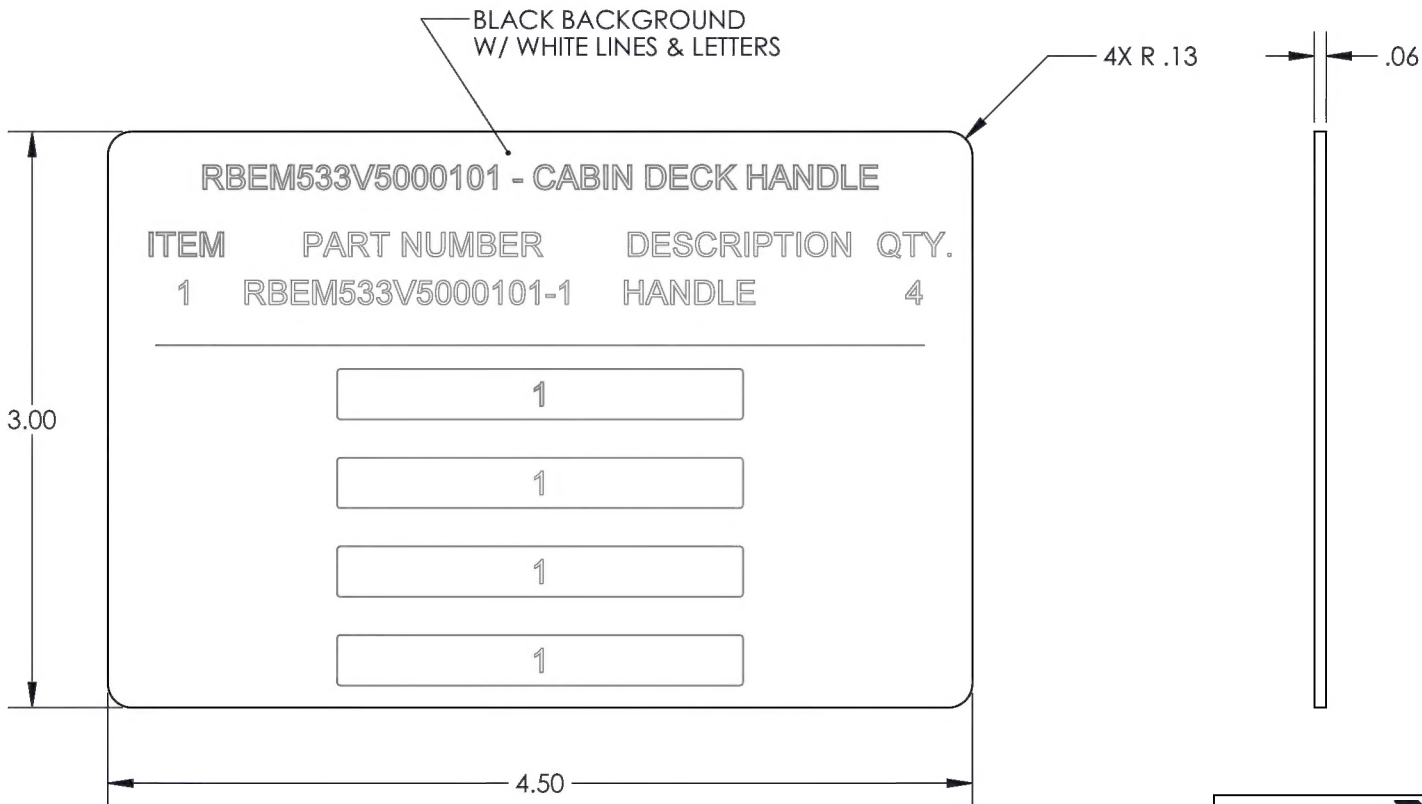
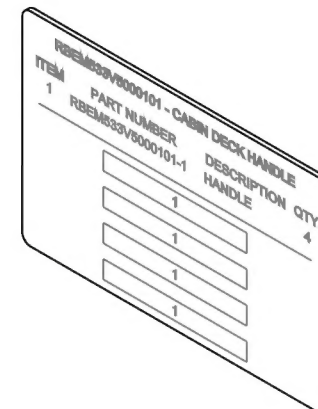
(-11)

BOLT

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-11	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± .5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125✓
CHECKED: MACKOVJAK	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 12/10/2015
	SHEET 7 OF 10

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REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED



RBEM533V5000101 - CABIN DECK HANDLE

ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBEM533V5000101-1	HANDLE	4

1

1

1

1

(-13)

CONTENTS PLACARD



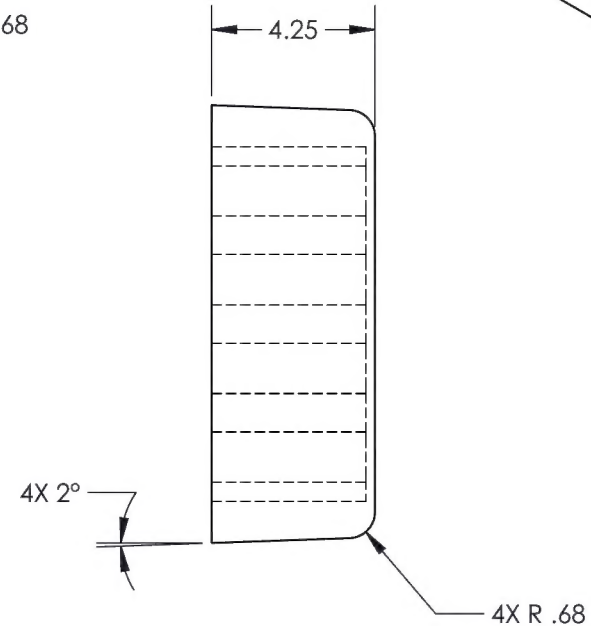
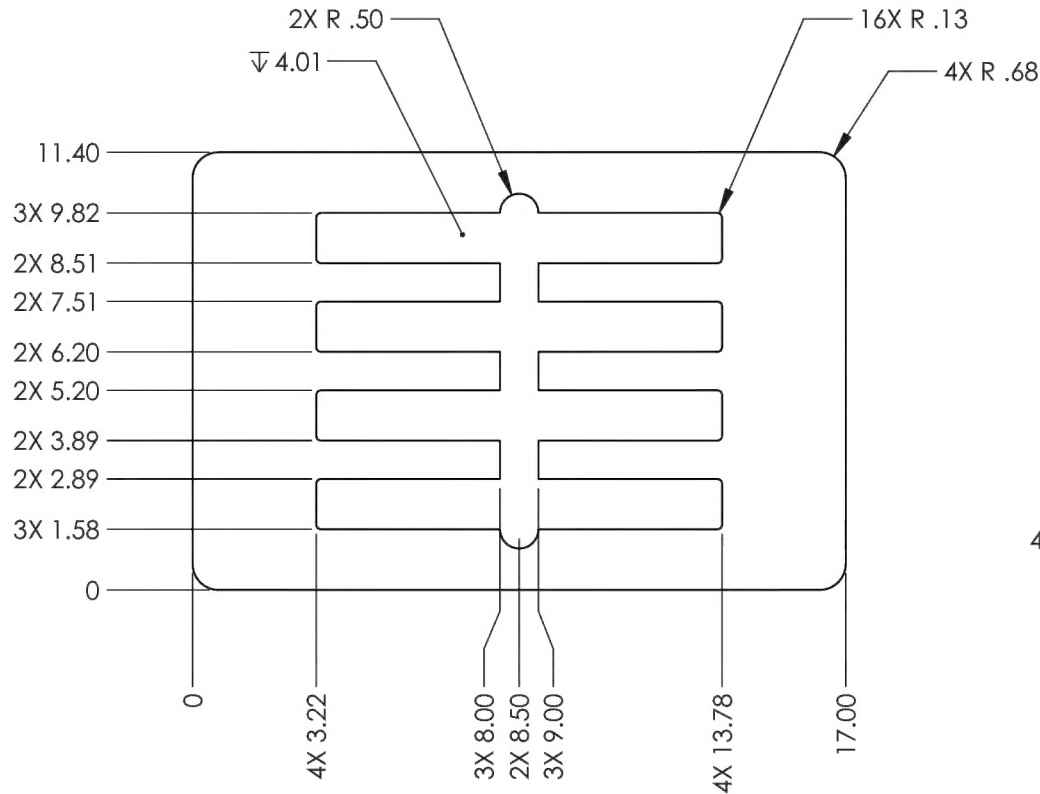
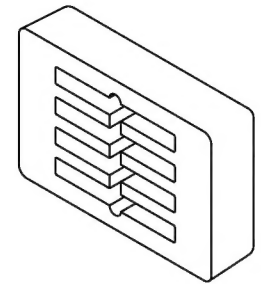
TITLE IGB OUTPUT SEAL EXCHANGE

DWG NO. RBEM653V3004101-13 REV 1

MAT'L PLASTIC		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ± 5°	
DRAWN BY: DUERFELDT		.X ± .1 SURFACES = 125°	
CHECKED: MACKOVJAK		1. BREAK ALL SHARP EDGES	
OPPS APPR: ANDERSON		.015 x 45° OR .015R	
QA APPR: LINDSAY		2. DIMENSIONAL LIMITS APPLY	
APPROVED: GILBERT		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE 12/1/2015		USED ON MODEL	
SHEET 8 OF 10		H175	

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				APPROVED



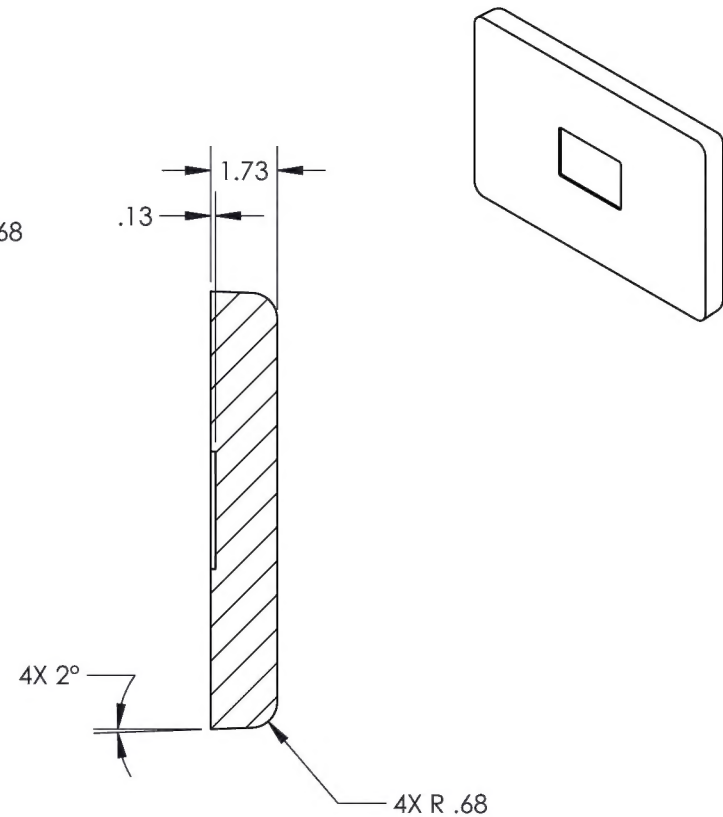
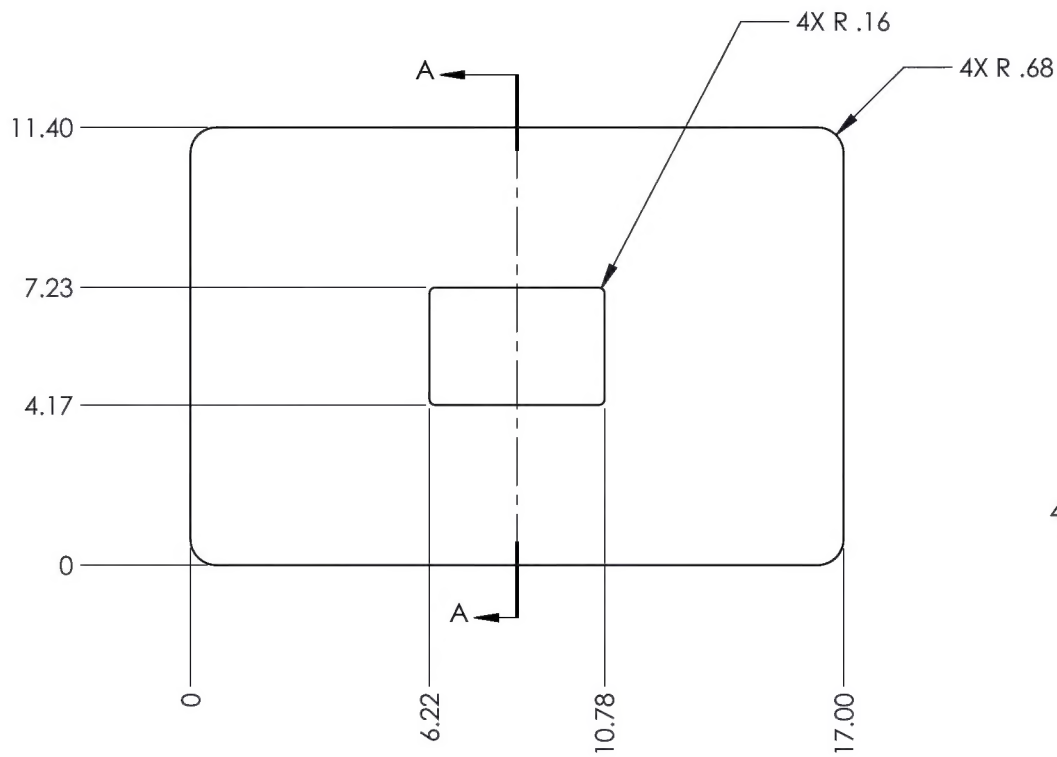
(-15)

BOTTOM FOAM

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-15	REV 1
MAT'L Y20, BLACK	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:5	DATE 12/10/2015
	SHEET 9 OF 10

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REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION A-A

(-17)
TOP FOAM

DART AEROSPACE	
TITLE CABIN DECK HANDLE	
DWG NO. RBEM533V5000101-17	REV 1
MAT'L Y20, BLACK	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125° ✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 1:5	DATE 12/10/2015
	SHEET 10 OF 10